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084 - INSP
17020

NOTIFIED BODY AUTHORISATION

issued in accordance with Pt 1.8.7.7 of ADR/RID 2023 agreements (#)
and the following Directives 2010/35/EU (TPED) & 2008/68/EC
concerning the:

"Surveillance of the applicant's in-house inspection service"

related to:

- **Periodic Inspection** (Pt. 1.8.7.6 of ADR)

(#) This authorisation is also valid for ADN 2023 agreement

Certificate N°
08/BE/1438-8-REV 1

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Cylinder Testing Facilities (Applicant – 'IS')	Name	CYMACO N.V.
	Addresses	Bedrijvenpark - De Veert, 16 B - 2830 WILLEBROEK BELGIUM



SCOPE:

Periodical inspection and testing of cylinders, cylinder bundles and valves falling into the scope of the following standards (Non) UN and limited to the product scope mentioned on page 2/2 of this Authorization.


	EN Standards listed under pt. 6.2.3 of ADR 2021	Ref.
EN 1802:	Periodic inspection and testing of seamless aluminium alloy gas cylinders.	#1
EN 1803	Periodic inspection and testing of welded carbon steel gas cylinders.	#2
EN 1968	Periodic inspection and testing of seamless steel gas cylinders.	#3
(EN) ISO 10462	Periodic inspection and maintenance of dissolved acetylene cylinders.	#4
(EN) ISO 11623	Periodic inspection and testing of composite gas cylinders.	#5
(EN) ISO 22434	Inspection and maintenance of cylinder valves	#6
(EN) ISO 20475	Periodic inspection and testing of cylinder bundles	#7
(EN) ISO 18119	Periodic inspection and testing of seamless steel and seamless aluminium-alloy gas cylinders and tubes	#8
(EN) ISO 10460	Periodic inspection and testing of welded aluminium-alloy, carbon and stainless steel gas cylinders	#9
EN14876	Transportable gas cylinders - Periodic inspection and testing of welded steel pressure drums	#10

This is to certify that the 'in-house inspection service' put in place by the manufacturer and covered / managed by their Quality Management System; has been successfully assessed against the requirements of Pt. 1.8.7.7 of ADR 2023 agreement. The approval is subject to the continued maintenance of the Quality System in accordance with the requirements of the above-mentioned directives and agreement; this shall be controlled by intermediate audits, inspections and surveys.

On all cylinders and cylinder bundles described in the above mentioned scope, which have performed successfully the periodical inspection, the Cylinder Testing Facility (IS) is allowed to affix:

- The letter 'B'.
- The Apragaz stamp 
- Our stamp: 
- The date of the periodical inspection 'YY(YY) / MM'.
- The "π" mark (if not already stamped on the cylinder) followed by our notified body identification number "0029"

The approval is valid until 05/01/2026.

Approval date : 04/07/2023	Name: B. NEVE, ir	Position: General Manager
Notified body identification number:	0029	Signature: 
Notified body (Xa):	APRAGAZ VZW / ASBL	
Notified body reference:	7742 P 000	



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Cylinder Testing Facilities (Applicant – 'IS')	Name	CYMACO N.V.
	Addresses	Bedrijvenpark - De Veert, 16 B - 2830 WILLEBROEK BELGIUM

The scope of the certification is only valid for the following gas cylinders:

- Cylinders made according to 'TPED' Directives 99/36/EC or 2010/35/EU ('π' Cylinders) and belonging to the scope defined by all EN Standards listed here above.
- Cylinders made according to Directives 84/525 & 526/EC ('ε1 & ε2': *Seamless steel & seamless aluminium alloy gas Cylinders*) and belonging to the scope defined by the EN Standards referenced: #1, #3, #4.
- Cylinders made according to Directives 84/527/EC ('ε3': *Welded unalloyed steel gas Cylinders*) and belonging to the scope defined by the EN Standard referenced: #2.
- Existing transportable refillable gas cylinders made from 01/01/1978, according to the Belgian regulation "ARAB" (Algemeen Reglement voor de Arbeidsbescherming) and ADR, initially controlled by Apragaz, wearing the following characteristic stamping: The letter "E", the date (month and year), our **stamp: (B)** and belonging to the scope defined by the EN Standards referenced: #1, #2, #3, #4.
- Cylinders covered by the Stoomwezen letter dated 15/07/2003 and belonging to the scope defined by EN Standards referenced: #1, #2, #3.
- UNITOR cylinders covered by the Apragaz certificate N°: 03/NL/576.
- Cylinders concerned by the BAM 'Gutachten' documents, referenced here below:
Aktenzeichen: DG-01-015 from 5 & 9 April 2001 (27 pages), for Ref.#3.
Aktenzeichen: II-5/2003 from 2 January 2003 (14 pages), for Ref.#4 (Porous Mass).
- Cylinders according to "Kaderrichtlijn 76/767/EG"
- Air Liquide Belge cylinders belonging to the scope define in Ref. # 1 and # 3, having:
A filling pressure of 200 bar or 200 Kg/cm²
A test pressure of 300 bar or 300 Kg/cm²
- Cylinders made from 1982, production controlled by Stoomwezen (Cylinders wearing the 'Lion' mark of Stoomwezen).
- AGA Ned.' cylinders owned by Air Products made from 1965, production controlled by Stoomwezen (Cylinders wearing the 'Lion' mark of Stoomwezen).
- Cylinders owned by Matheson or ATMI mentioned on our re-assessment certificate N°0311/F 1629 – 0-Rev.2.
- Cylinders owned by the US Army made according to DOT-3AA specification and mentioned on our reassessment report N° 0808/F.2225 (last version).
- Existing cylinders made in accordance to the French ministerial decree of 9th Feb. 1982; cylinders wearing the marking 'AA' just before their fabrication number (Art. 32 of the decree).
- Cylinders which have been re-assessed by an approved Notified Body or an EU competent authority (*Certificate of Type Reassessment must be available on site; (See TPED 2010/35/EU, Annex III (5)).*)